

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 7,178,660 B2  
APPLICATION NO. : 10/611,611  
ISSUE DATE : FEB. 20, 2007  
INVENTOR(S) : DEHNE ET AL.

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below

ON THE TITLE PAGE ITEM (75) DELETE INVENTORS "EARL A. RAYNAL, JR., PETOSKEY, MI (US) AND TIMOTHY R. CRUMBAUGH, BOYNE CITY, MI (US)"  
ITEM (75) SHOULD READ INVENTORS "NOEL F. DEHNE, GERALD E. CHILSON, JAMES J. BEDELLS AND LEWIS R. POLE"